

# **Beer Carbonation Guide**

## Getting It Just Right! - A simple technique to help you get perfect carbonation

### Simple Introduction to Beer Carbonation

The overall level of carbonation of any beverage product is determined by the volume of dissolved CO2. The CO2 volume can be measured with a variety of hand held as well as scientific instruments. Each device is going to give you a number that corresponds to the chart below, which offers optimal ranges of CO2 dissolved volume based various beer styles. The range limits should be used merely as a guide, because at the end of the day nothing is quite as telling as a taste test to determine specific CO2 levels.

## CO2 Volume Chart

Equilbrium PSI

Equipriant St																															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
	30F	1.82	1.92	2.03	2.14	2.23	2.36	2.48	2.60	2.70	2.82	2.93	3.02	3.13	3.24	3.35	3.46	3.57	3.67	3.78	3.89	4.00	4.11	4.22	4.33	4.44	4.66	4.77	4.87	4.98	4.98
	31F	1.78	1.88	2.00	2.10	2.20	2.31	2.42	2.54	2.65	2.76	2.86	2.96	3.07	3.17	3.28	3.39	3.50	3.60	3.71	3.82	3.93	4.03	4.14	4.25	4.35	4.46	4.57	4.68	4.78	4.89
	32F	1.75	1.85	1.95	2.05	2.15	2.27	2.38	2.48	2.59	2.70	2.80	2.90	3.00	3.11	3.21	3.31	3.42	3.52	3.63	3.73	3.84	3.94	3.97	4.15	4.25	4.36	4.46	4.57	4.67	4.77
	33F	1.71	1.81	1.91	2.01	2.10	2.23	2.33	2.43	2.53	2.63	2.74	2.84	2.96	3.06	3.15	3.25	3.35	3.46	3.56	3.66	3.76	3.87	3.97	4.07	4.18	4.28	4.38	4.48	4.59	4.69
	34F	1.68	1.78	1.86	1.97	2.06	2.18	2.28	2.38	2.48	2.58	2.69	2.79	2.90	3.00	3.09	3.19	3.29	3.39	3.49	3.59	3.69	3.79	3.90	4.00	4.1	4.2	4.3	4.4	4.5	4.60
	35F	1.63	1.73	1.83	1.93	2.02	2.14	2.24	2.34	2.43	2.52	2.63	2.73	2.83	2.93	3.02	3.12	3.22	3.32	3.42	3.52	3.62	3.72	3.82	3.92	4.01	4.11	4.21	4.31	4.41	4.51
	36F	1.60	1.69	1.79	1.88	1.98	2.09	2.19	2.29	2.38	2.47	2.57	2.67	2.77	2.86	2.96	3.05	3.15	3.24	3.34	3.43	3.53	3.63	3.72	3.82	3.92	4.01	4.11	4.21	4.3	4.40
	37F	1.55	1.65	1.74	1.84	1.94	2.04	2.14	2.24	2.33	2.42	2.52	2.63	2.71	2.80	2.90	3.00	3.09	3.18	3.27	3.37	3.46	3.56	3.65	3.75	3.84	3.94	4.03	4.13	4,22	4.32
	38F	1.52	1.61	1.71	1.80	1.90	2.00	2.10	2.20	2.29	2.38	2.48	2.57	2.66	2.75	2.85	2.94	3.03	3.12	3.21	3.30	3.40	3.49	3.59	3.68	3.77	3.87	3.96	4.06	4.15	4.24
	39F	1.49	1.58	1.67	1.77	1.86	1.96	2.06	2.15	2.25	2.34	2.43	2.52	2.62	2.70	2.80	2.89	2.98	3.07	3.16	3.25	3.34	3.44	3.53	3.62	3.71	3.81	3.90	3.99	4.08	4.18
	40F	1.47	1.56	1.65	1.74	1.83	1.92	2.01	1.10	2.20	2.30	2.39	2.47	2.56	2.65	2.75	2.84	2.93	3.01	3.10	3.19	3.28	3.37	3.46	3.55	3.64	3.73	3.82	3.91	4,01	4.10
	41F	1.43	1.52	1.61	1.70	1.79	1.88	1.97	2.06	2.17	2.25	2.34	2.43	2.52	2.60	2.70	2.79	2.88	2.96	3.05	3.14	3.23	3.32	3.41	3.50	3.59	3.68	3.77	3.86	3.95	4.04
	42F	1.39	1.48	1.57	1.66	1.75	1.85	1.94	2.02	2.12	2.21	2.30	2.39	2.48	2.56	2.65	2.74	2.83	2.91	3.00	3.09	3.18	3.26	3.35	3.44	3.53	3.62	3.70	3.79	3.88	3.97
01	43F	1.37	1.46	1.54	1.63	1.72	1.81	1.90	1.99	2.08	2.17	2.26	2.34	2.43	2.52	2.61	2.69	2.78	2.86	2.95	3.04	3.13	3.21	3.30	3.39	3.47	3.56	3.65	3.74	3.82	3.91
F	44F	1.35	1.43	1.52	1.60	1.69	1.78	1.87	1.95	2.04	2.13	2.22	2.30	2.39	2.47	2.56	2.64	2.73	2.81	2.90	2.99	3.07	3.1	3.24	3.33	3.41	3.50	3.58	3.67	3.76	3.84
peratu	45F	1.32	1.41	1.49	1.58	1.66	1.75	1.84	1.91	2.00	2.08	2.17	2.26	2.34	2.42	2.51	2.60	2.69	2.77	2.86	2.94	3.02	3.11	3.19	3.28	3.36	3.45	3.53	3.62	3.70	3.79
	46F	1.28	1.37	1.45	1.54	1.62	1.71	1.80	1.88	1.96	2.04	2.13	2.22	2.30	2.38	2.47	2.55	2.64	2.72	2.81	2.89	2.98	3.06	3.15	3.23	3.31	3.40	3.48	3.57	3.65	3.74
	47F	1.26	1.34	1.42	1.51	1.59	1.68	1.76	1.84	1.92	2.00	2.09	2.18	2.26	2.34	2.42	2.50	2.59	2.67	2.76	2.84	2.93	3.02	3.09	3.18	3.26	3.35	3.43	3.51	3.60	3.68
	48F	1.23	1.31	1.39	1.48	1.56	1.65	1.73	1.81	1.89	1.96	2.05	2.14	2.22	2.30	2.38	2.46	2.54	2.62	2.71	2.79	2.88	2.96	3.04	3.13	3.21	3.30	3.38	3.46	3.54	3.63
3	49F	1.21	1.29	1.37	1.45	1.53	1.62	1.70	1.79	1.86	1.93	2.01	2.10	2.18	2.25	2.34	2.42	2.50	2.58	2.67	2.75	2.83	2.91	3.00	3.07	3.15	3.23	3.31	3.39	3.47	3.56
G	50F	1.18	1.26	1.34	1.42	1.50	1.59	1.66	1.74	1.82	1.90	1.98	2.06	2.14	2.21	2.30	2.38	2.46	2.54	2.62	2.70	2.78	2.86	2.94	3.02	3.10	3.17	3.25	3.33	3.41	3.49
⊢	511	1.18	1.26	1.34	1.42	1.49	1.5/	1.64	1./1	1.79	1.87	1.95	2.02	2.10	2.18	2.26	2.34	2.42	2.49	2.57	2.65	2.74	2.82	2.90	2.97	3.05	3.13	3.19	3.27	3.34	3.42
	521	1.16	1.23	1.31	1.39	1.46	1.54	1.61	1.68	1.76	1.84	1.92	1.99	2.06	2.14	2.22	2.30	2.38	2.45	2.53	2.61	2.68	2.76	2.84	2.92	3.00	3.05	3.19	3.22	3.30	3.37
	531	1.14	1.21	1.39	1.36	1.44	1.51	1.59	1.66	1.74	1.81	1.89	1.96	2.03	2.10	2.18	2.26	2.34	2.41	2.49	2.57	2.64	2./1	2.79	2.86	2.94	3.01	3.09	3.16	3.24	3.31
	54F	1.12	1.19	1.27	1.54	1.41	1.49	1.50	1.65	1./1	1.75	1.80	1.95	2.00	2.07	2.15	2.22	2.30	2.57	2.45	2.52	2.59	2.66	2.74	2.81	2.89	2.96	3.04	3.10	3.17	3.24
	201	1.1	1.17	1.24	1.51	1.39	1.40	1.55	1.00	1.00	1.75	1.02	1.09	1.97	2.04	2.12	2.10	2.20	2.00	2.40	2.47	2.34	2.02	2.09	2.70	2.60	2.09	2.97	2.04	2.06	0.10
	575	1.05	1.13	1.10	1.25	1.30	1.40	1.07	1.57	1.60	1.72	1.50	1.00	1.95	1.07	2.00	2.15	2.22	2.25	2.30	2.45	2.5	2.57	2.04	2.71	2.70	2.05	2.52	2.99	2.00	2.09
	58F	1.05	1.12	1.15	1.20	1.35	1.40	1.47	1.54	1.02	1.70	1.74	1.80	1.50	1.9/	2.04	2.11	2.10	2.25	2.32	2.35	2.40	2.55	2.00	2.00	2.75	2.80	2.07	2.94	2.05	3.02
	505	1.00	1.00	1.16	1.27	1.0	1.36	1.43	1.0	1.55	1.64	1.71	1.00	1.84	1.01	1 08	2.00	2.15	2.17	2.20	2.55	2.38	2.40	2.50	2.57	2.60	2.75	2.02	2.80	2.55	2.07
	60F	1.02	1.05	1.15	1.22	1.25	1.34	1.41	1.47	1.50	1.62	1.62	1.75	1.87	1.88	1.95	2.04	2.08	2.17	2.24	2.01	2.30	2.40	2.50	2.57	2.60	2.66	2.73	2.04	2.51	2.97
	61F	0.99	1.05	1 12	1.18	1.24	1 31	1.37	1 44	1.50	1.57	1.63	1.69	1.75	1.82	1.89	1.95	2.00	2.08	2 14	2 21	2 27	2.34	2.40	2.55	2.53	2.59	2.66	2.72	2.00	2.85
	62F	0.95	1.02	1.09	1 15	1.21	1.01	1 34	1.40	1.46	1.52	1.59	1.65	1 71	1.78	1.84	1.90	1 97	2.03	2.09	2.15	2.22	2.28	2 34	2.41	2.47	2.53	2.59	2.66	2.72	2.78
	63F	0.93	0.99	1.05	1 12	1.18	1.24	13	1.36	1 42	1 49	1 55	1.61	1.67	1.73	1 79	1.85	1 92	1.98	2.04	2 10	2 16	2.22	2.28	2.35	2.41	2.55	2.53	2 59	2.65	2 71
	64F	0.91	0.97	1.03	1.09	1 15	1.21	1.27	1.33	1.39	1.45	1.51	1.57	1.63	1.69	1.75	1.81	1.87	1 93	1 99	2.05	2 11	2 17	2.23	2.29	2.35	2 41	2 47	2.52	2.58	2.64
	65F	0.88	0.94	1	1.06	1.11	1.17	1.23	1.29	1.35	1.41	1.46	1.52	1.58	1.65	1.70	1.76	1.82	1.87	1.93	1.99	2.05	2.11	2.17	2.23	2.28	2.34	2.40	2.46	2.52	2.58
				1	Under	Carbon	ated: 0 ·	- 1.40				Darker	Ales: 1	50 - 2.20	0				Highly	Carbon	ated Ale	es: 2.60	- 4.00								
Nitro Carbonation: 1		tion: 1.5	0 - 2.00		Most bee				: 2.20 - 2.60				Over-Carbonated: 4.10+																		

#### **Uniform and Rapid Carbonation**

The best way to achieve uniform and rapid carbonation is two-fold: first we want to ensure the proper amount of head space which is usually around 10-15%, and secondly, utilizing a carbonation stone rather than alternative methods. A carbonation stone produces tiny micro bubbles that are more readily absorbed by the finished product, particularly when we keep our temperature between 30-33°F and the flow of the CO2 has been optimized. Much like wort aeration, there is a science behind carbonation. We recommend referencing the equilibrium chart above which shows the measured PSI of different beers at certain temperatures with their respective volumes of dissolved CO2.

Selecting a Carbonation S	Stone	Tank Size	Stone Size					
Carbonation Stones: The m	ost important part in the	15 Gal - 1 BBL	4 Inch Stone					
carbonation process is the o	carb stone. At Glacier Tanks we	2 - 6 BBL	6 Inch Stone					
offer a dual use stone (carb	onation or oxygen) with a 2 micron	7 - 29 BBL	8 Inch Stone					
microns. Any smaller and th	e stone becomes clogged too	30 BBL+	12 Inch Stone					
easily by proteins and organ bubbles are too large and w resulting in uneven foaming	nic material, any higher and the yon't dissolve into the product g of your beer.	Jacketed Brite Tanks up to 6 BBL may benefit from using our long-version carbonation stones that come in <b>4 Inch Stone</b> and a <b>6 Inch Stone</b>						
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1301 NE 144th St. Ste 125	If you have any questions please feel free to call us at (360) 953-8453 or email us at	C
Vancouver, WA 98685	info@glacietanks.com our office hours are Mon—Fri 8:30am—5:00pm	G





# **Beer Carbonation Guide**

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### **Calculating Carbonation Pressure**

To calculate our equilibrium PSI, we start with the wetting pressure. The wetting pressure is the PSI we need to produce bubbles on a carbonation stone when wetted. For most stones, this wetting pressure is between 2-8 PSI. To calibrate the stone, submerge it in water at the same orientation as it will be in the tank and slowly increase the PSI until bubbles begin to flow, record the PSI, then slowly decrease the CO2 until the bubbles stop completely. Record this last PSI reading and take the average of these two readings to determine your wetting pressure PSI.

Next, we need to determine the head pressure on the stone itself. The head pressure of the product on the stone will play a role in the pressure needed to carbonate. We start with the assumption that approximately every 28 inches of product will add 1 PSI of pressure against the stone. This PSI needs to be added to the wetting pressure to determine how much total pressure is required to begin producing bubbles inside of the tank. Every tank will be different, so this is merely an approximation and you may need to adjust slightly.



Once you have your two pressure values and selected the desired CO2 volume of your final product, we can punch those values in the equation below and get the PSI output needed from your CO2 system:

Wetting Pressure + Head Pressure + desired Equilibrium PSI = Carbonation Pressure

#### As an example:

Carbonation Stone Wetting Pressure = 3.0 PSI

A 20 BBL Brite Tank w/ 18 BBLs (10% head space) that is 68 vertical inches of product, thus 68 in. / 28 in. = 2.43 PSI We have a dark Ale with a desired CO2 volume of 2.17 @ 45°F, thus we find an equilibrium PSI = 11

## Wetting Pressure (3.0) + Head Pressure (2.43) + Equilibrium PSI (11) = 16.43 PSI

You may round up or down depending on your leanings or aim for a nice middle ground of 14.5.

## The Advantage of Simplicity

One of the advantages of using this method of carbonation is that ultimately the physics will kick in and stop your carbonation when you've reached your desired point. The reasoning is that as you continue to add carbonation, this will increase the PSI inside the tank until it reaches an equilibrium: the force against the carbonation stone will be equal to the pressure being pushed into the stone. These forces will cancel out and no further bubbles will form. Your pressure gauge should read your calculated PSI of 14.5 (within a margin of error as gauges fluctuate 1-2 PSI naturally). At this point, your product carbonation is finished.

Glacier Tanks, LLC 1301 NE 144th St. Ste 125 Vancouver, WA 98685 For additional products and information please visit our website at <u>www.glaciertanks.com</u> or visit us in our store Mon—Fri 8:30am—5:00pm and Saturday 10:00am—2:00pm If you have any questions please feel free to call us at (360) 953-8453 or email us at <u>info@glacietanks.com</u> our office hours are Mon—Fri 8:30am—5:00pm

