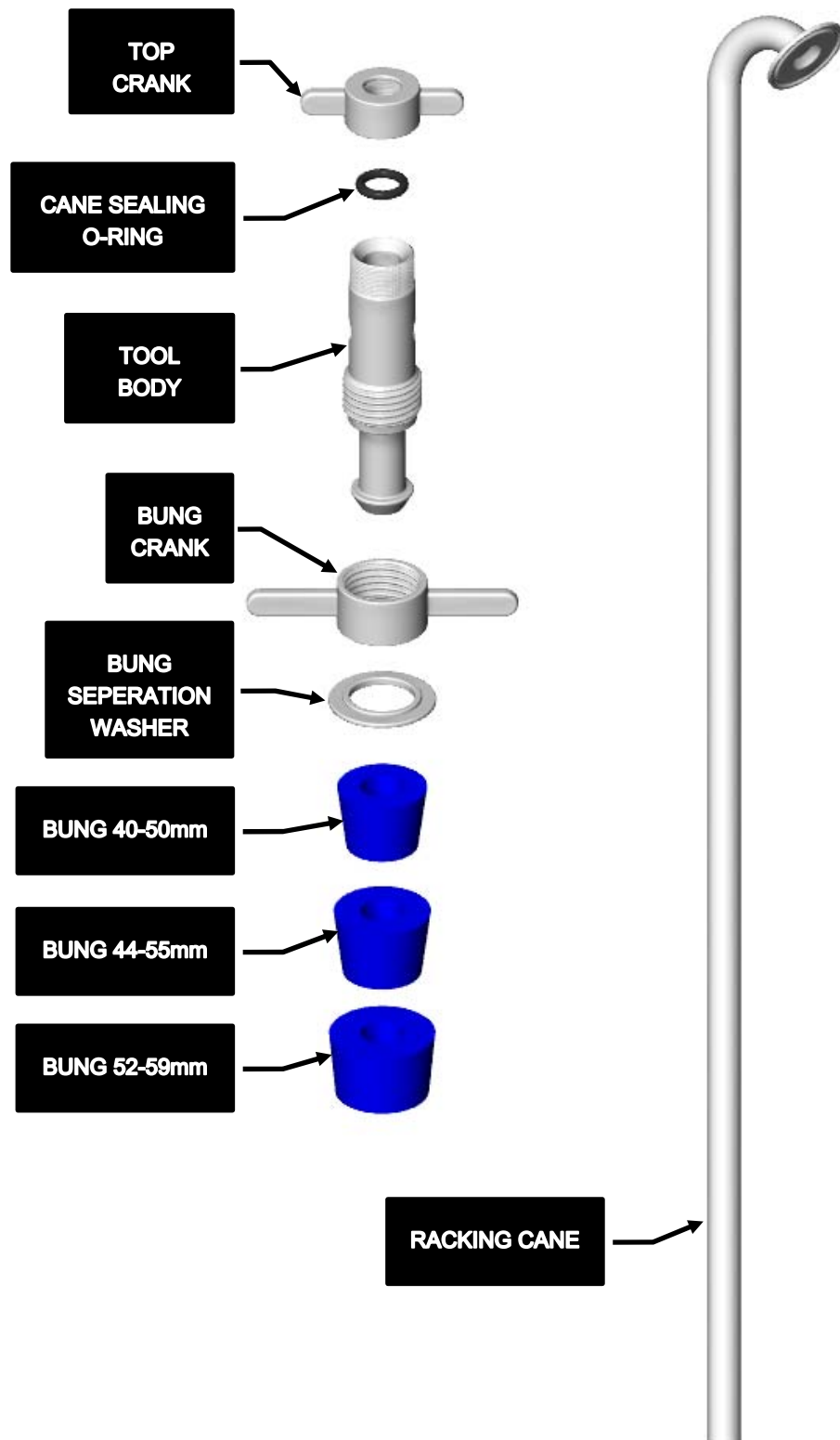




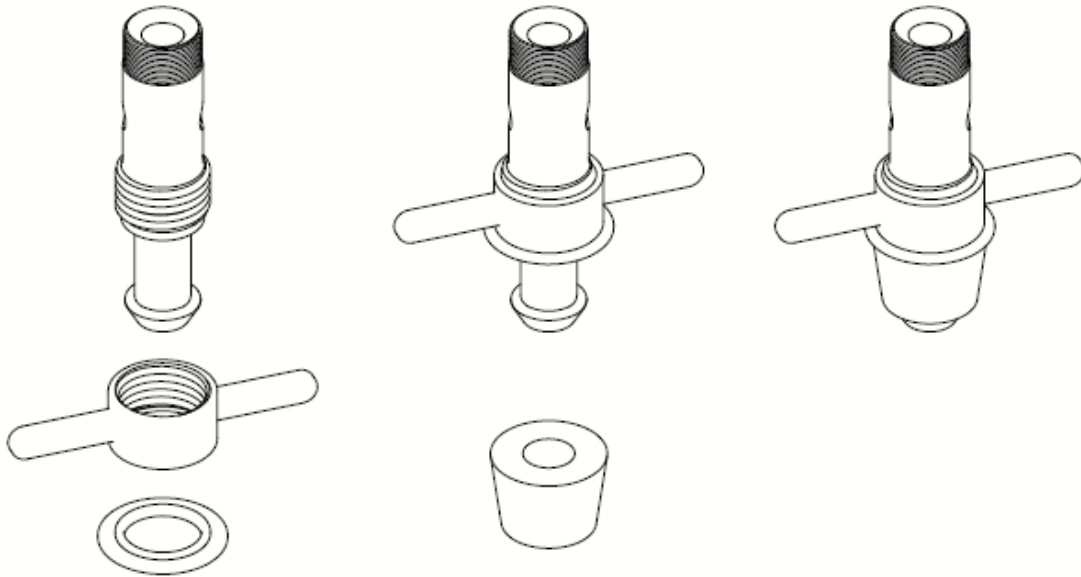
SEAL-PUP ASSEMBLY GUIDE

GLACIER TANKS | FITTINGS KIT | 11/23

SEAL-PUP PARTS



1 Bung Crank Assembly

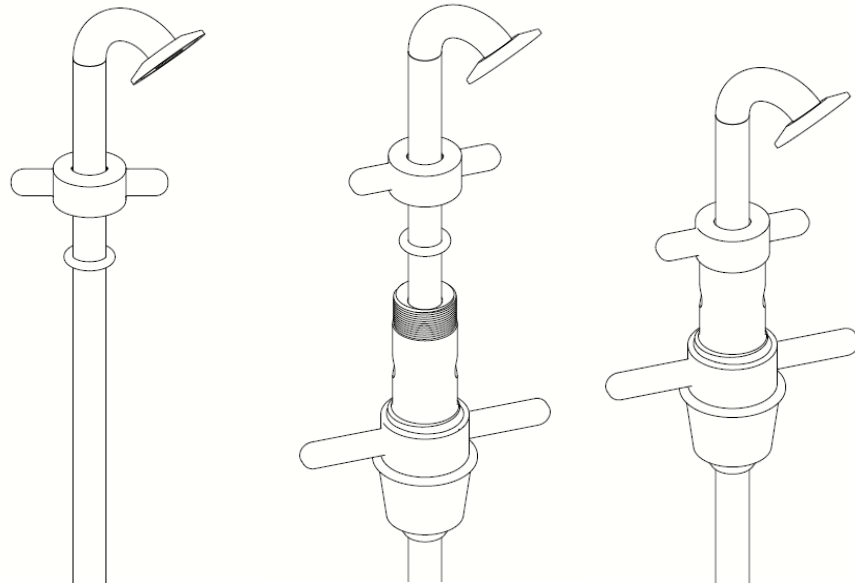


WARNING! ALWAYS ADD BUNG CRANK AND SEPERATION WASHER BEFORE BUNG

First screw on the bung crank with the grooved side facing down towards the pointed end of the tool body. Next, slide on the separation ring. The groove on the bottom of the bung crank should match the raised face on the separation washer. The separation ring reduces the friction between the bung and the crank allowing it to tighten.

Finally, with the bung crank and separation washer in place, press the bung onto the shank with the wide end facing towards the separation washer. It takes some force to press the bung on, so it is recommended to brace it against a stable surface and push the pointed end of the tool body down into the bung. **Always make sure that the bung crank and separation washer go on first or there will be no way to remove the bung without cutting it free.**

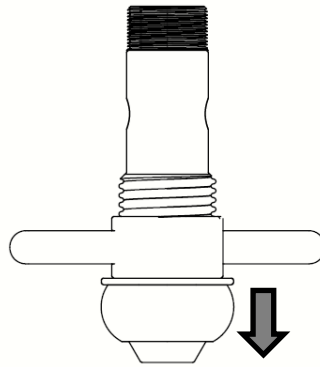
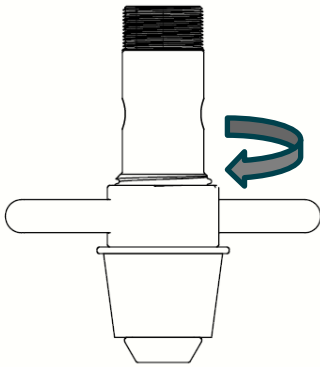
2 Top Crank Assembly



First take the top crank and slide it onto the racking cane with the open end facing the end of the cane. Next, slide the O-ring onto the racking cane below the top crank. The O-ring will fit tightly onto the cane and will hold the top crank from sliding off.

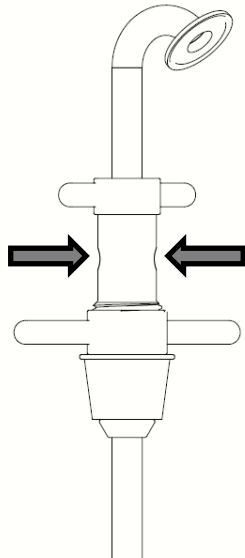
Next, Take the tool body with the assembled bung crank and slide it onto the racking cane. Finally, thread the top crank onto the body with the O-ring in between the crank and the body. As you tighten the top crank onto the tool body the O-ring will be compressed and seal against the cane. If you need to adjust the height of the racking cane loosening the top crank will allow the tool body position to be adjusted.

3 Bung Removal



If you would like to remove the bung for cleaning or resizing, turn the bung crank to tighten the bung. Continue to turn the crank until the bung folds over the pointed end of the tool body. Once the bung is over the end it should be easy to pull off by hand.

4 Gas Inlet Manifold



The tool body features two 1/4in FNPT gas inlets on the body: one is for the included pressure relief valve and the other for connecting your gas regulator manifold. It is recommended to include a pressure gauge in your regulator manifold so the pressure within the barrel can be monitored. A gentle pressure of 3-5psi is all that is needed to achieve flow.

WARNING! Do not exceed 7 PSI. Doing so can cause personal injury or property damage.